SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Substance name: Norflurane
Trade name: PACIFICO HFC-134a
REACH registration No.: Not available.
CAS No.: 811-97-2
EC No.: 212-377-0

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Refrigerant, Foam blowing agent, Aerosol
Uses advised against: No data available.

1.3 Details of the supplier of the SDS

Company name: IDEAL SOGUTMA EKIP. IC VE DIS TICARET SANAYI AS
Address: MIMAR SINAN MAH MIMAR SINAN CD NO:8/5 CEKMEKOY ISTANBUL
Contact person: GOKHAN CINGOZ
E-mail: gokhan@i-cold.com
Telephone: +902166428090
Fax: +902166404812

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008[CLP]
The substance is not classified as hazardous under Regulation (EC) No 1272/2008[CLP].
The substance is not classified as hazardous under Council Directive 1999/45/EC.

Additional information
No data available.
2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP/GHS]
No label information available. The substance is not classified as hazardous under Regulation (EC) No 1272/2008 [CLP].

2.3 Other hazards
No data available.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substance information
REACH registration No.: Not available.
Molecular Formula: C2H2F4
CAS No.: 811-97-2
EC No.: 212-377-0
Synonyms: 1,1,1,2-Tetrafluoroethane; Tetrafluoroethane
Purity: $\geq 99.5\%$

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General notes:
If unconscious, place in recovery position and seek medical advice.
Never give anything by mouth to an unconscious person.
If breathing is irregular or stopped, administer artificial respiration. If symptoms persist, call a physician.

Following inhalation:
Move to fresh air. Keep the patient warm and at rest. Artificial respiration and/or oxygen may be necessary.
If high concentrations are inhaled, immediately remove to fresh air. Keep the person calm.
If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Following skin contact:
Immediately flush skin with plenty of water for at least 15 minutes, while removing contaminated clothing and shoes.
Call a physician. Wash the contaminated clothing before reuse. Treat for frostbite if necessary by gently warming the affected area.

Following eye contact:
In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

Following ingestion:
Ingestion is not considered a potential route of exposure.
**Notes for the doctor:**

Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should only be used with special caution in situations of emergency life support.

**4.2 Most important symptoms and effects, both acute and delayed**

Gross overexposure may cause: Central nervous system depression with dizziness, confusion, incoordination, drowsiness or unconsciousness. Irregular heart beat with a strange sensation in the chest, "heart thumping", apprehension, lightheadedness, feeling of fainting, dizziness, weakness, sometimes progressing to loss of consciousness and death. Suffocation, if air is displaced by vapors. Immediate effects of overexposure may include: Frostbite, if liquid or escaping vapor contacts the skin. Frostbite-like effects may occur if the liquid or escaping vapors contact the eyes. Increased susceptibility to the effects of this material may be observed in persons with pre-existing disease of the: central nervous system, cardiovascular system.

**4.3 Indication of the immediate medical attention and special treatment needed**

Treat symptomatically and supportively. Treatment may vary with condition of victim and specifics of incident.

Do not give adrenaline or similar drugs.

---

**SECTION 5: FIRE-FIGHTING MEASURES**

**5.1 Extinguishing media**

*Suitable extinguishing media:*  
In case of fire in the surroundings: Use media appropriate for surrounding material.  
*Unsuitable extinguishing media:*  
No data available.

**5.2 Special hazards arising from the substance or mixture**

Cylinders may rupture under fire conditions. Decomposition may occur.

Contact of welding or soldering torch flame with high concentrations of refrigerant can result in visible changes in the size and color of torch flames.

This flame effect will only occur in concentrations of product well above the recommended exposure limit, therefore stop all work and ventilate to disperse refrigerant vapors from the work area before using any open flames.

Jincool® HFC-134a is not flammable in air at temperatures up to 100°C (212°F) at atmospheric pressure. However, mixtures of Jincool® HFC-134a with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. Jincool® HFC-134a can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air).

Whether a mixture containing Jincool® HFC-134a and air, or Jincool® HFC-134a in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture.

In general, Jincool® HFC-134a should not be allowed to exist with air above atmospheric pressure or
at high temperatures; or in an oxygen enriched environment. For example Jincool® HFC-134a should not be mixed with air under pressure for leak testing or other purposes. Experimental data have also been reported which indicate combustibility of Jincool® HFC-134a in the presence of certain concentrations of chlorine.

5.3 Advice for fire-fighters
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Cool containers / tanks with water spray.
Self-contained breathing apparatus (SCBA) may be required if cylinders rupture or release under fire conditions.
Water runoff should be contained and neutralized prior to release.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
Evacuate the spill area of unnecessary personnel. As a precautionary measure, eliminate all ignition sources. Wear personal protective equipment. Avoid contact with skin and eyes and inhalation of vapours. In enclosed areas, ventilate the place or wear a self-contained breathing apparatus (risk of anoxia). Do not smoke. Allow gas to escape to the external atmosphere, or preferably in a fume cupboard or well ventilated, remote area. Do not touch any spilled material. Prevent the mixture from entering confined spaces. Leak checking may be done by pressure drop test or by using soapy water on joints and outlets. Shut cylinder valve to stop gas leaks from equipment if possible and safe to do so.

6.2 Environmental precautions
Should not be released into the environment. Prevent from entering sewers, basements and work pits, or any place where its accumulation can be dangerous.

6.3 Methods and material for containment and cleaning up
Ventilate the area using forced ventilation, especially in low or enclosed places where heavy vapors might collect. Remove open flames. Use self-contained breathing apparatus (SCBA) for large spills or releases.

6.4 Reference to other sections
See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for information on disposal.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling
Avoid breathing vapor. Avoid liquid contact with eyes and skin.
Use with sufficient ventilation to keep employee exposure below recommended limits.
Jincool® HFC-134a should not be mixed with air for leak testing or used for any other purpose above atmospheric pressure.
See Flammable Properties section. Contact with chlorine or other strong oxidizing agents should also be avoided.

7.2 Conditions for safe storage, including any incompatibilities
Keep the container tightly closed in a dry and well-ventilated place. Store in original container.
Store in a clean, dry place. Do not heat above 52°C (126°F). No materials to be especially mentioned.

7.3 Specific end use(s)
Not available.

SECTION 8 : EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters
Occupational exposure limit values:

<table>
<thead>
<tr>
<th>CAS # 811-97-2</th>
<th>Long term/Eight hours</th>
<th>Short term</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>ppm</td>
<td>mg/m3</td>
</tr>
<tr>
<td>Austria</td>
<td>1000</td>
<td>4200</td>
</tr>
<tr>
<td>Germany (AGS)</td>
<td>1000</td>
<td>4200</td>
</tr>
<tr>
<td>Germany (DFG)</td>
<td>1000</td>
<td>4200</td>
</tr>
<tr>
<td>Sweden</td>
<td>500</td>
<td>2000</td>
</tr>
<tr>
<td>Switzerland</td>
<td>1000</td>
<td>4240</td>
</tr>
<tr>
<td>United Kingdom</td>
<td>1000</td>
<td>4240</td>
</tr>
<tr>
<td>US- WEEL(AIHA)</td>
<td>1000</td>
<td>-</td>
</tr>
</tbody>
</table>

8.2 Exposure controls
Appropriate engineering controls:
Normal ventilation for standard manufacturing procedures is generally adequate.
Local exhaust should be used when large amounts are released.
Mechanical ventilation should be used in low or enclosed places.
Refrigerant concentration monitors may be necessary to determine vapor concentrations in work areas prior to use of torches or other open flames, or if employees are entering enclosed areas.
Personal protective equipment:
Eye and face protection: Chemical splash goggles should be available for use as needed to prevent eye contact.
Skin protection: Impervious gloves should be used to avoid prolonged or repeated exposure.
Respiratory protection: Under normal manufacturing conditions, no respiratory protection is required when using this product. Self-contained breathing apparatus (SCBA) is required if a large release occurs.
Thermal hazards: Not available.

**Environmental exposure controls:**
Should not be released into the environment.
Prevent from entering sewers, basements and workpants, or any place where its accumulation can be dangerous.

**Consumer exposure controls:**
Avoid breathing vapors. Avoid contact with skin or eyes.

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

#### 9.1 Information on basic physical and chemical properties

- **Appearance:** Liquefied gas.
- **Colour:** Colorless.
- **Odour:** Week
- **pH:** Neutral.
- **Melting point/freezing point:** -101 - 103 °C at 1013 hPa
- **Boiling Point:** -26.1°C at 1013 hPa
- **Flash point:** Does not flash.
- **Evaporation rate:** CL4 = 1 (Greater than 1)
- **Vapour pressure:** 6620.7 hPa 25 °C (as liquid)
- **Density:** 1.206 g/cm$^3$ at 25 °C, (as liquid)
- **Vapor Density:** 3.6 (Air=1.0) at 25°C
- **Solubility(ies):** 1.5 g/l at 25 °C at 1013 hPa
- **Partition coefficient (n-octanol/water):** Log Pow = 1.06
- **Auto-ignition temperature:** > 743 °C
- **Explosive properties:** No data available.
- **Oxidising properties:** No data available.

#### 9.2 Other information
No data available.

### SECTION 10: STABILITY AND REACTIVITY

#### 10.1 Reactivity
Polymerization: Polymerization will not occur.

#### 10.2 Chemical stability
Material is stable. However, avoid open flames and high temperatures.

#### 10.3 Possibility of hazardous reactions
Stable under recommended storage conditions. May react with aluminium.

#### 10.4 Conditions to avoid
Avoid open flames and high temperatures.
   The product is not flammable in air under ambient conditions of temperature and pressure.
   When the mixture pressurised with air or oxygen, the mixture may become flammable.
   Certain mixtures of HCFCs or HFCs with chlorine may become flammable or reactive under
   certain conditions.

10.5 Incompatible materials
Incompatible with active metals, alkali or alkaline earth metals—powdered Al, Zn, Be, etc.

10.6 Hazardous decomposition products
Decomposition products are hazardous: Hydrogen halides, Carbon dioxide (CO2), carbon monoxide,
   fluorocarbons, and carbonyl halides. This material can be decomposed by high temperatures (open
   flames, glowing metal Surfaces, etc.).
   These materials are toxic and irritating. Contact should be avoided.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Toxicokinetics, metabolism and distribution
No data available.

11.2 Information on toxicological effects
   Acute toxicity:
   Acute Oral toxicity: No data available.
   Acute Inhalation toxicity: LC50 > 500,000 ppm/4h (rat);
   Acute Dermal toxicity: No data available.
   Skin corrosion/irritation:
Repeated or prolonged contact with the product may cause removal of natural fat from the skin resulting
   in non-allergic contact dermatitis and skin absorption. Animal testing indicates this material is a slight
   skin irritant.
   Serious eye damage/irritation:
A short duration spray of vapor produced very slight eye irritation.
   Respiratory or skin sensitization:
Not a skin sensitizer.
   Germ cell mutagenicity:
Tests have shown that this material does not cause genetic damage in bacterial or mammalian cell
   cultures, or in animals. In animal testing, this material has not caused permanent genetic damage in
   reproductive cells of mammals (has not produced heritable genetic damage).
   CMR effects (Carcinogenicity, Mutagenicity and Toxicity for Reproduction):
Carcinogenicity information: None of the components present in this material at concentrations
   equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.
In a two-year inhalation study, at a concentration of 50,000 ppm, produced an increase in late-
   occurring benign testicular tumors, testicular hyperplasia and testicular weight. The no-effect-level for
this study was 10,000 ppm.
Animal data show slight fetotoxicity but only at exposure levels producing other toxic effects in the adult animal. Reproductive data on male mice show: No change in reproductive performance.

**STOT-single exposure and repeated exposure:**

**Aspiration hazard:**
No data available.

**Delayed And Immediate Effects And Chronic Effects from short and long term exposure:**
Long-term exposure caused significantly decreased body weights in male rats fed 300 mg/kg for 52 weeks, but there was no effect on mortality.

**Additional Information:**
RTECS #: KI8842500

---

### SECTION 12: ECOLOGICAL INFORMATION

#### 12.1 Toxicity

<table>
<thead>
<tr>
<th>Acute toxicity</th>
<th>Effect dose</th>
<th>Exposure time</th>
<th>Species</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute fish toxicity</td>
<td>LC50 = 450 mg/l</td>
<td>96h</td>
<td>Rainbow trout</td>
<td>Other</td>
</tr>
<tr>
<td>Acute daphnia toxicity</td>
<td>EC50 = 980 mg/l</td>
<td>48h</td>
<td>Daphnia magna</td>
<td>Other</td>
</tr>
<tr>
<td>Acute bacteria toxicity</td>
<td>No data available.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### 12.2 Persistence and degradability

No data available.

#### 12.3 Bioaccumulative potential

No appreciable bioaccumulation potential is to be expected (Log Pow < 3).

#### 12.4 Mobility in soil

No data available.

#### 12.5 Results of PBT and vPvB assessment

No data available.

#### 12.6 Other adverse effects

Ozone Depletion Potential(ODP): 0
Global warming potential(GWP): 1.300
SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods
Avoid discharging to atmosphere. Do not discharge into any place where its accumulation could be dangerous.
Refer to supplier's waste gas recovery programme. Contact the supplier if guidance is required.
Reclaim by distillation or remove to a permitted waste disposal facility. Comply with Federal,
State, and local regulations.

SECTION 14: TRANSPORT INFORMATION

14.1 Land transport (ADR/RID/GGVSE)
UN-No.: 3159
Official transport designation: 1,1,1,2-TETRAFLUOROETHANE(REFRIGERANT GAS R 134a)
Class: 2
Classification Code: 2A
Packing group: III
Hazard label: 2.2
Tunnel restriction code: 3(C/E)
ADR tank Special provisions: TA4 TT9

14.2 Sea transport (IMDG-Code/GGVSee)
Proper Shipping Name: 1,1,1,2-TETRAFLUOROETHANE(REFRIGERANT GAS R 134a)
Class: 2
UN-No.: 3159
Packing group: III

14.3 Air transport (ICAO-TI/IATA-DGR)
Proper Shipping Name: 1,1,1,2-TETRAFLUOROETHANE(REFRIGERANT GAS R 134a)
Class: 2
UN-No.: 3159
Packing group: III

14.4 Additional information
Shipping containers: tank cars, cylinders, and ton tanks.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
EU regulation:
Authorisations: No information available.
Restrictions on use: No information available.
EINECS: This substance is listed in the inventory.
DSD (67/548/EEC): This substance is not classified in the Annex I of Directive 67/548/EEC.
Other chemical regulation:
USA - TSCA: This substance is listed in the inventory.
USA - SARA Title III Hazard classifications sections 311, 312
USA - HMIS Health: 1
  Flammability: 0
  Reactivity: 1
Canada - DSL: This substance is listed in the inventory.
Australia - AICS: This substance is listed in the inventory.
Korea - ECL: This substance is listed in the inventory.
Japan - ENCS: This substance is listed in the inventory.
China - IECSC: This substance is listed in the inventory.

15.2 Chemical Safety Assessment
A Chemical Safety Assessment has been carried out for this substance.

SECTION 16: OTHER INFORMATION

16.1 Revision Information
Date of the previous revision: Not applicable.
  Date of this revision: 05/19/2010
  Revision summary: New SDS

16.2 Relevant R-phrase(s) and H-statement(s)
No information available.

16.3 Abbreviations and acronyms
  CLP EU regulation (EC) No 1272/2008 on classification, labelling and packaging of chemical substances and mixtures
  CAS: Chemical Abstracts Service (division of the American Chemical Society).
  EINECS: European Inventory of Existing Commercial Chemical Substances.
  RID: European Rail Transport.
  IATA: International Air Transport Association.
  TSCA: Toxic Substances Control Act, The American chemical inventory.
  HMIS: Hazardous Materials Identification System set by OSHA
  DSD: Dangerous Substance Directive (67/548/EEC)
  AICS: The Australian Inventory of Chemical Substances.
  ECL: Existing Chemicals List, the Korean chemical inventory.
  ENCS: Existing and New Chemical Substances, the Japanese chemical inventory.
  IECSC: Inventory of existing chemical substances in China.

16.4 Declare to reader
The information in this Safety Data Sheet (SDS) was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable. According to REACH Article 31(5), the SDS shall be supplied in an official language of the Member State(s) where the substance or mixture is placed on the market, unless the recipient Member State(s) concerned provide otherwise. It should also be noted that this SDS is applicable to the countries with English as an official language.

------------------------------------------------ End of the SDS ------------------------------------------------